



Statistical analysis of electrodeposited nickel coating to S275JR grade mild steel

S. Govindan^{a,*}, M. Boopathi^b, A.P. Venkatesh^a, T. Maridurai^c, T. Sathish^c, E. Balakrishnan^d

^a Department of Automobile Engineering, Vel Tech Rangarajan Dr.Sagunthala R&D Institute of Science and Technology, Chennai, Tamilnadu, India

^b Department of Automobile Engineering, Kongu Engineering College, Perundurai, Erode, Tamilnadu, India

^c Department Of Mechanical Engineering, Saveetha School Of Engineering, SIMATS, Chennai 602 105, Tamilnadu, India

^d Department Of Mechanical Engineering, Sri Sai Ram Institute of Technology, Chennai, Tamilnadu, India

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ABSTRACT

In recent trends the electrodeposition process are very important of the soft material as well as hard material to avoid the corrosion resistance. For this research, S275JR mild steel specimens are considered as a base material for the coating. A thin film Nickel coatings are made on the S275JR mild steel with the concentration of electrodeposition route. Due to this electrodeposition work modified the surface structure, improves the mechanical properties and turned to high corrosion resistance in nature. Three process parameters are considered for this work namely: voltage rate, stirring speed and time. The response values of micro hardness and mass of deposition are analyzed by L9 orthogonal array effectively. Enhanced micro hardness and mass of deposition of S275JR mild steel is obtained by the influence of two major parameters such as time period and the stirring speed. Rank order and delta values are point out the parameters precedence. ANOVA statistical approaches informed the process factors role and contribution effectively.

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1. Introduction

Electrodeposition is a modern technique to develop the surface of the materials by adding of thin film coating. The electrodeposited materials are improved by its mechanical properties and the hardness values are increased. Different metals are deposited simply in electroplated process with change the surface structural grains [1–3]. The electroplating is the process to create a circuit it is low-temperature and high rate declaration novelty. The samples are immersed in the electrolyte with cathode and anode assembly and create a electric circuit with constant time period [4]. In the electrodeposition, ion molecules are deposited in base material, the deposition can be controlled by utilization and variation of process parameters of electroplating method. The surface morphology of coating was analysed with EDX approach by the influence of nickel indication in the surface [5–7]. The S/N ratio percentage illustrates the maximum value of the hardness effectively in the all process parameters interaction. The parameters of electrodeposition process like as voltage rating, stirring speed and time period are influenced to formed the thin film coating on the surface of the material. In L9 taguchi analysis showed the impact of the output such as microhardness and coated mass based on the interaction of the parameters [8]. Each trial runs are showed the individual output values based on the S/N ratio the maximum output values are find out clearly. In this study Electrodeposited Nickel coating on S275JR mild steel using of Design of Experiments are conducted and finding the maximum microhardness value and the mass of coated material effectively [9]. Table 1

Table 1

2. Materials

The S275JR is an unalloyed low carbon mild steel grade material. It provides low strength but offers excellent machinability and perfect for all types of welding. This S275JR contains of a very low carbon since used for vast general and structural applications. These materials are used to fabricate the construction equipments in structural applications and in manufacturing industries. The S275JR Plate was combined with offers excellent high temperature properties and including of great ductility and weldability

* Corresponding author.

E-mail address: govindanmit@gmail.com (S. Govindan).